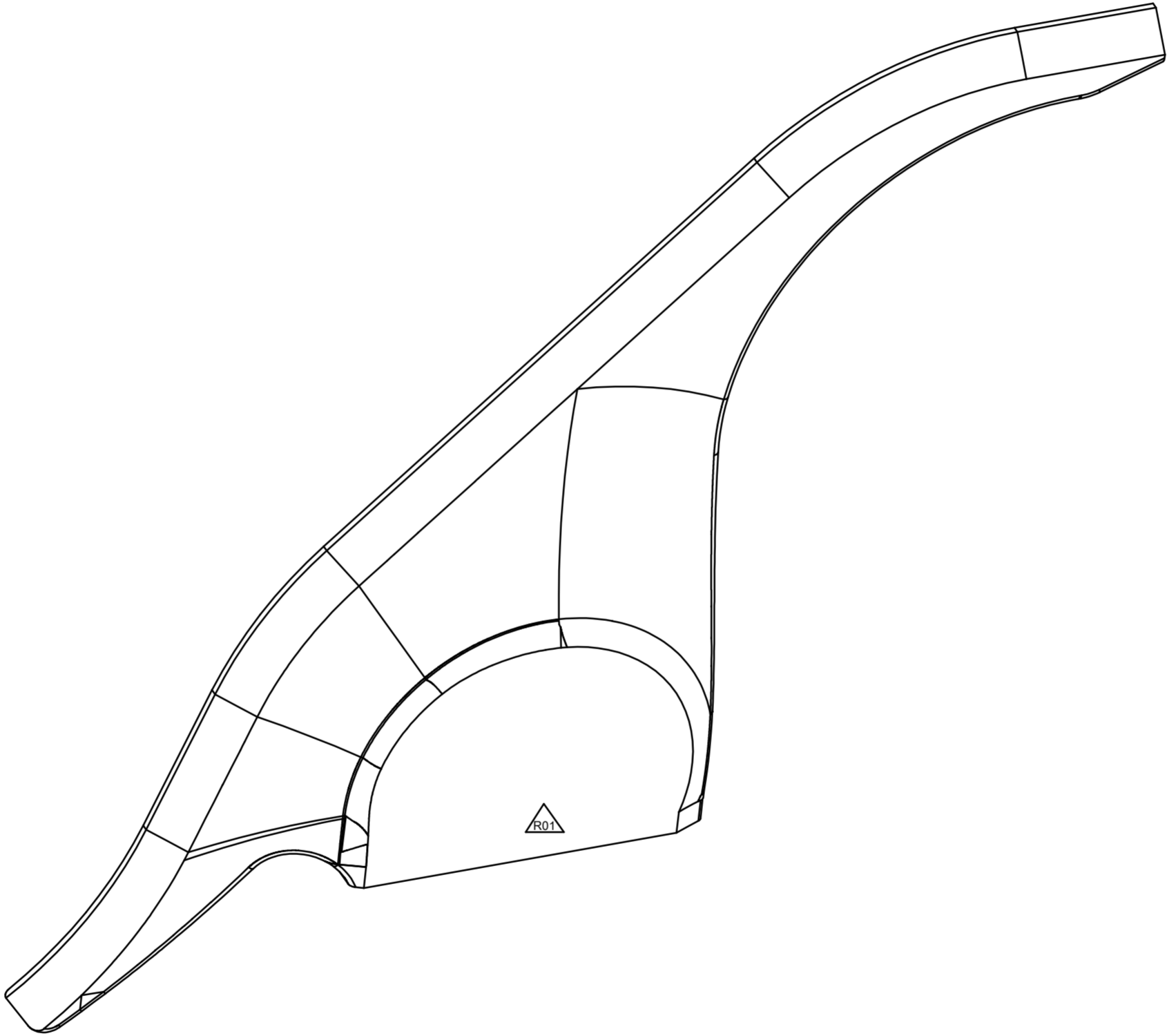




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ISO 13920 Welded Construction	ISO 2768 General Tolerances			S 12708 Steel Casting		
	<1000	6,0	0,8			
	<630	4,0	0,7			
	<400	3,0	0,6			
	<250	3,0	0,4			
	100	2,0	0,3			
	40	1,5	0,2			
	L mm	Ham	Isl.			
	Nom. Size	Class				
	<4000	2,0	0,4			
ISO 2768 General Tolerances	<2000	1,2	0,4			
	<1000	0,8	0,3			
	<400	0,5	0,3			
	30-120	0,3	0,2			
	2-30	0,2	0,1			
	L mm	m ±	K ±			
	Nom. Size	Class				
	>20000	9,0	8,0			
	<20000	8,0	7,0			
	<16000	7,0	6,0			
ISO 13920 Welded Construction	<12000	6,0	5,0			
	<8000	5,0	4,0			
	<4000	4,0	3,0			
	<2000	3,0	2,0			
	<1000	2,0	1,5			
	<400	1,0	1,0			
	30-120	1,0	0,5			
	2-30	1,0	0,5			
	L mm	A ±	E ±			
	Nom. Size	Class				

Realize specular to:
Cod. EM.20.24.03.20.014

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		R01	Drawing Updated	01/07/2024	T.ŞABA
Paint/Color		Modf. No	Modification Description	Date	Sign



				S355J2 EN 10025		9.0	
Item No	Designation Name of Item	Qty.	Standard Identification No Company	Material Company Code	Dimension		Weight (Kg)
TYP	ISO 21920-1		ISO 8015	ISO 2553	General Tol.	ISO 2768	
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/>	CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920	
			CL3 <input type="checkbox"/>		Cast Steel	TS 12708	
	Approved	P.FARINA		Scale	<div> Turkish Railway Vehicles Industry Inc.</div> <div>EM20.24.03.20015</div>		
	Checked	M.BORLO		1:2			
	Prepared	E.PINTUS					
			Plate				
Date:	Parts List No:			Sheet: 1/1	Size:A2	Rev:01	